

Date: Wednesday, 2/15/2006 1:25:13 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : SPACER BUSHING
<b>Job Number</b> : 25823	
<b>Estimate Number</b> : 10826	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D23273
<b>This Issue</b> : 2/15/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2327 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 24874	<b>Material</b> : N/A
<b>Written By</b> : <u>SEE COMMENT BELOW</u>	<b>Due Date</b> : 2/28/2006 <b>Qty:</b> 50 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>W</u>	
<b>Comment</b> : Est. F 05.11.02 Removed 303 SS KJ/EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0375	303 Round Bar 0.375"
<b>Comment:</b> Qty.: 0.1641 f(s)/Unit Total : 8.2058 f(s) Inventory Material: AISI 303 Round Bar Ø0.375" (M304R0.375) Batch: <u>M100255</u> <u>M8</u> <u>06/03/23</u>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
<b>Comment:</b> HARDINGE CNC LATHE SMALL Turn per Folio FA232 and Dwg D2327 Deburr <u>M8</u> <u>06/03/23</u> <u>50</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE <u>M8</u> <u>06/03/23</u> <u>50</u>		
4.0	QC8	SECOND CHECK
<b>Comment:</b> SECOND CHECK <u>9m</u> <u>06/03/24</u> <u>50</u>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>W53</u> <u>CY 06/03/27</u> <u>(50)</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/03/28

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER BUSHING

Job Number: 25823

Part Number: D23273

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

SD 06/03/28 (50)

Job Completion



h 06.03.28

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

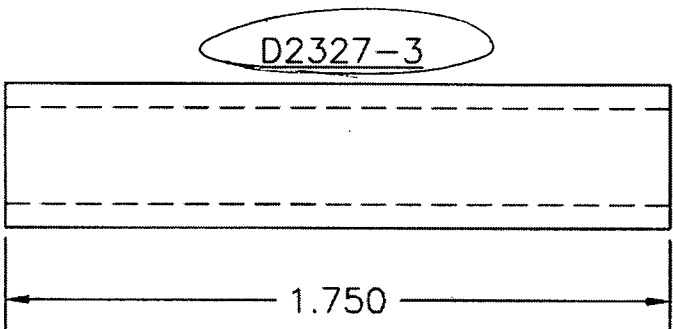
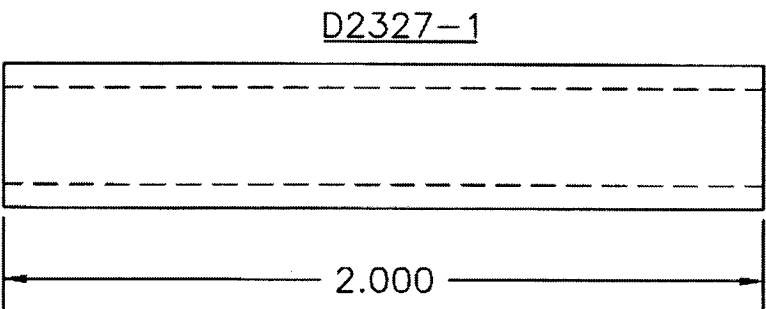
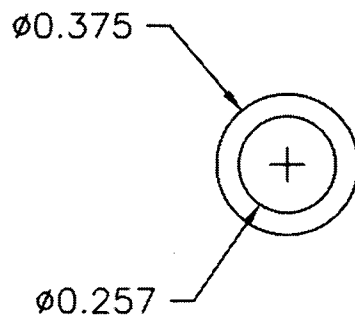
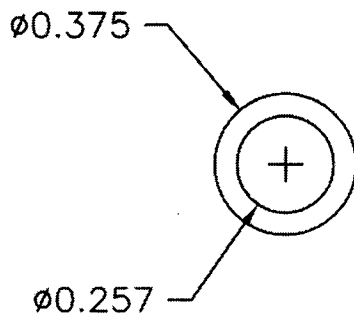
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN		DRAWN BY		DART AEROSPACE LTD	
BW		[Signature]		HAWKESBURY, ONTARIO, CANADA	
CHECKED	[Signature]	APPROVED	[Signature]	DRAWING NO.	REV. C
DATE		03.05.13		D2327	SHEET 1 OF 1
				TITLE	SCALE
				SPACER BUSHING	2:1
A		94.12.17		NEW ISSUE	
B		95.12.06		LENGTH CHANGE	
C		03.05.13		303 SS SPEC ADDED	

RELEASED  
03.05.21

**NOTE:**

- 1) MATERIAL:  $\emptyset 0.375$  AISI 303 ROUND BAR (REF DART SPEC. M303R0.375) OR  $\emptyset 0.375$  AISI 304/316 SS 0.065 WALL SEAMLESS ROUND TUBING (REF. DART SPEC. M304TR0.375W.065)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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**NOTE:** Date & initial all entries

FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article      ☐ Prototype

Measured by: MS	Audited by: J-L	Prototype Approval:
Date: 06/03/23	Date: 06.03.23	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	